

# Powder Coating

Stormguard supply Rainwater Systems in plain Mill finish or the full colour range of polyester powder coating process is applied in accordance with BS 6496: 1984, the specification for powder organic coating and stoving to aluminium alloy extrusions, sheet and preformed sections for external architectural purposes. Products coated to this specification are virtually maintenance free for a period in excess of 25 years if periodic cleaning is carried out.

The polyester powder is electrostatically applied in a controlled even layer after a rigorous multi stage pre-treatment process of degreasing and priming,

before being oven baked for a pre-determined time at a constant pressure determined by the dimensions and density of the product.

All the BS4800 and RAL colours are available. Lead time for any of these colours is 10-14 days from order. Syntha Pulvin polyester powder coating and anodised products can be supplied to specifier's requirements.

Our extensive range enables us to plan our production to suit you, the customer.

